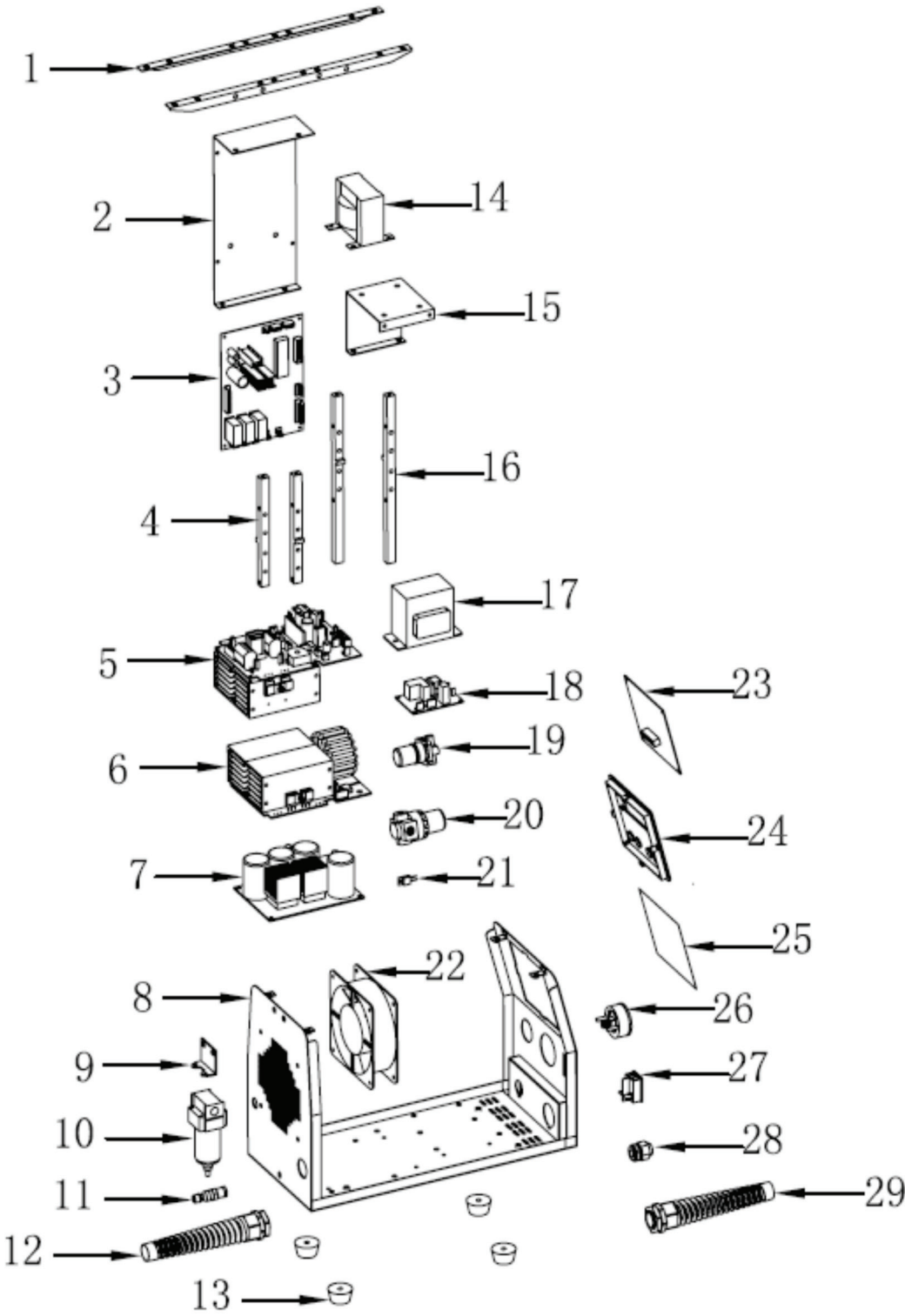


597079
PARTS BREAKDOWN



Component	Item Description
597248	Rubber Wheel To Suit ADVMIG 250INT Inverter Mig Welder 597096
597244	Fan Housing To Suit ADVMIG 250INT Inverter Mig Welder 597096
597247	Pedestal Base Plate To Suit ADVMIG 250INT Inverter Mig Welder 597096
597251	Wire Feed Disc Shaft To Suit ADVMIG 250INT Inverter Mig Welder 597096
597255	Magnet Ring H31x19x13mm To ADVMIG 250INT Inverter Mig Welder 597096
597237	Inside Cover Clapboard To Suit ADVMIG 250INT Inverter Mig Welder 597096
597240	Back Panel Cover To Suit ADVMIG 250INT Inverter Mig Welder 597096
597270	Front Panel Suit 597096 ADVMIG 250INT Inverter Mig Welder
597276	Fix Holder Suit 597096 ADVMIG 250INT Inverter Mig Welder
597265	Handle 134MM Suit 597096 ADVMIG 250INT Inverter Mig Welder
597246	Radiator SLQ-246 To Suit ADVMIG 250INT Inverter Mig Welder 597096
597234	Cord Guard PG-16 To Suit ADVMIG 250INT Inverter Mig Welder 597096
597241	Up Box Support For Circuit PC Board To Suit ADVMIG 250INT Inverter Mig Welder 597096
597242	Up Box Support For Drive PC Board To Suit ADVMIG 250INT Inverter Mig Welder 597096
597245	Current Check PC Board FHP06260607 To Suit ADVMIG 250INT Inverter Mig 597096
597266	Spool Gun Connector Suit 597096 ADVMIG 250INT Inverter Mig Welder
597267	Euro Connection Socket Suit 597096 ADVMIG 250INT Inverter Mig Welder
597271	Potentiometer 15A502 RV24YN20S 106C Suit 597096 ADVMIG 250INT Inverter Mig Welder
597272	Thermostat JUC-31F-70D Suit 597096 ADVMIG 250INT Inverter Mig Welder
597250	Toggle Swicth TEN-302 Suit 597096 ADVMIG 250INT Inverter Mig Welder
597254	Wire Feeder Motor Suit 597096 ADVMIG 250INT Inverter Mig Welder
597257	Rectifier Bridge MDQ100A/1600V W40 Suit 597096 ADVMIG 250INT Inverter Mig Welder
597258	Splitter 300A/75mV Suit 597096 ADVMIG 250INT Inverter Mig Welder

<u>597262</u>	Reactance EL12030089 Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597231</u>	Gas Cylinder Bracket Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597232</u>	Bracket For Switch Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597236</u>	Fan G1705HA2BL/230V Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597238</u>	Switch Power PC Board FHP09420 811-2 Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597243</u>	Electrolytic Capacitor 1500Uf/ /400V Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597268</u>	Display Panel LXD5135-2V/1999 Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597269</u>	Rocker SwitchMR1-120-C5N-BBAE Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597273</u>	Quick Connection Socket 35-70 Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597274</u>	Radiator SLQ-247 Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597275</u>	Inverter PC Board FHP06660606 Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597277</u>	Magnetic Core H63x38x20/2K Suit 597096 ADV MIG 250INT & SEP Inverter Mig Welder
<u>597249</u>	Potentiometer 2W/100K Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597252</u>	Hybrid Control PC Board EP11050070-7 Suit 597096 ADV MIG 250INT Inverter Mig
<u>597253</u>	Chip On Hybrid Control PC Board Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597256</u>	Button Switch KW3A/RV-16-1C25 Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597259</u>	Fast Recovery Diodes MPJC2CA 100U40 Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597260</u>	Main Transformer ET11040022 Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597261</u>	Potentiometer WX010-2W/5K Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597263</u>	Cement ResistanceRX27-40W/390R Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597264</u>	Front Castors 2-3689-52 Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597233</u>	Breaker Assembly DZ47-60-C60- 2P Suit 597096 ADV MIG 250INT Inverter Mig Welder
<u>597235</u>	Solenoid Valve VQ227XD/ZCT- 2D24V Suit 597096 ADV MIG 250INT Inverter Mig Welder

[597239](#)

Drive PC Board EP09100005-2 Suit 597096 ADVMIG 250INT Inverter Mig Welder

Part list for (597079)

Item No.	PN NO.	Name	Description	Unit	QTY
1	2050161216	Beam(galvanized sheet)	LGK-40IGBT monotube	PCS	2
2	2050161455	The bracket for control board	LGK-40 beveled digital model	PCS	1
3	202000592	Control board (digital)	FHP06950706-5(FHP06950706-4)	PCS	1
4	305002307	Bracket	154*12*10/LGK-40IGBT monotube	PCS	2
5	2020001175	The control board for IGBT	EP11070075-2(FGH60N60SFD/APT50GT60BRDQ2G tube)	PCS	1
5	301004287	Radiator	SLQ-226/103*50/TIG/ZX7	PCS	1.
5	301004288	Radiator	SLQ-227/103*50/TIG/ZX7	PCS	1
6	202000793	The rectifier board for IGBT-LGK-40	EP11080082-1	PCS	1
6	301004294	Radiator	SLQ-233/103*50	PCS	1
6	301004295	Radiator	SLQ-234/103*50	PCS	1
7	202000602	The power board	EP10080036-2(EP10080036)	PCS	1
8	2050132106	Pedestal		PCS	1
11	301008381	Connect socket	Use for cutting machines	PCS	1
12	305006030	Prevent bending PG ply-yarn drill (UL certification)	EG-16SR(black)	PCS	11
13	305007016	Rubber feet	6 #	PCS	4
14	204005027	Reactance	EL11090083/LGK-40MOS	PCS	1
15	2050161476	The bracket to fasten the reactance	LGK-40 beveled digital model	PCS	1
16	305002306	Bracket	238.5*12*10/LGK-40IGBT monotube	PCS	2
17	303016295	Control transformer	EC10070017	PCS	1
18	202000804	LGK transferred ARC of Electric circulation break board	EP11090086	PCS	1
19	301009157	Solenoid valve	G1/8 " ZCT-3/AC36V	PCS	1
20	301009137	Filter	AR2000	PCS	1
21	303021057	Temperature controller	JUC-31F-70D	PCS	1
22	303023079	Fan	Y-Y12038H24B/DC24V 0.3A	PCS	1
23	202000522	The digital control display board for LGK40/80/120	FHP06960706-3	PCS	1
24	205005037	The fixed frame of plastic digital display board	LGK series model	PCS	1
25	306009276	Mask	Light gray 00010/91mm*101mm	PCS	1
26	301008380	Pressure gage with bracket 40mm	Y-40(0-10KG	PCS	1
27	303017131	Rocker switch for R5 series (with UL certificate)	R515KKFTOFH black	PCS	1
28	305006024	Prevent bending PG ply-yarn drill	PG-11 (black)	PCS	1
29	305006027	Prevent bending PG ply-yarn drill	PG-21 (black)	PCS	1
9、10	301009152	The water separator with bracket	AF2000-02	PCS	1